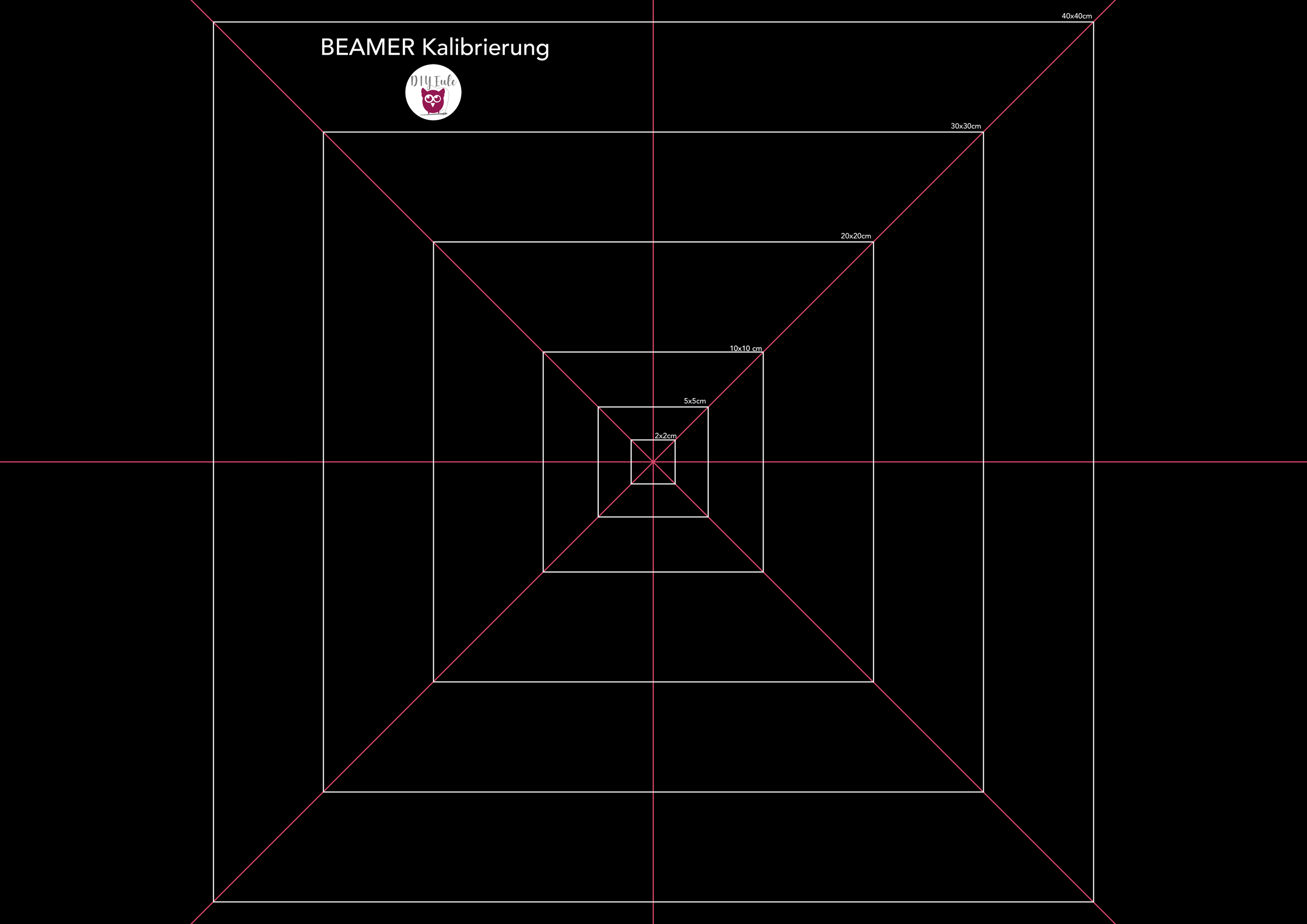BEAMER Kalibrierung